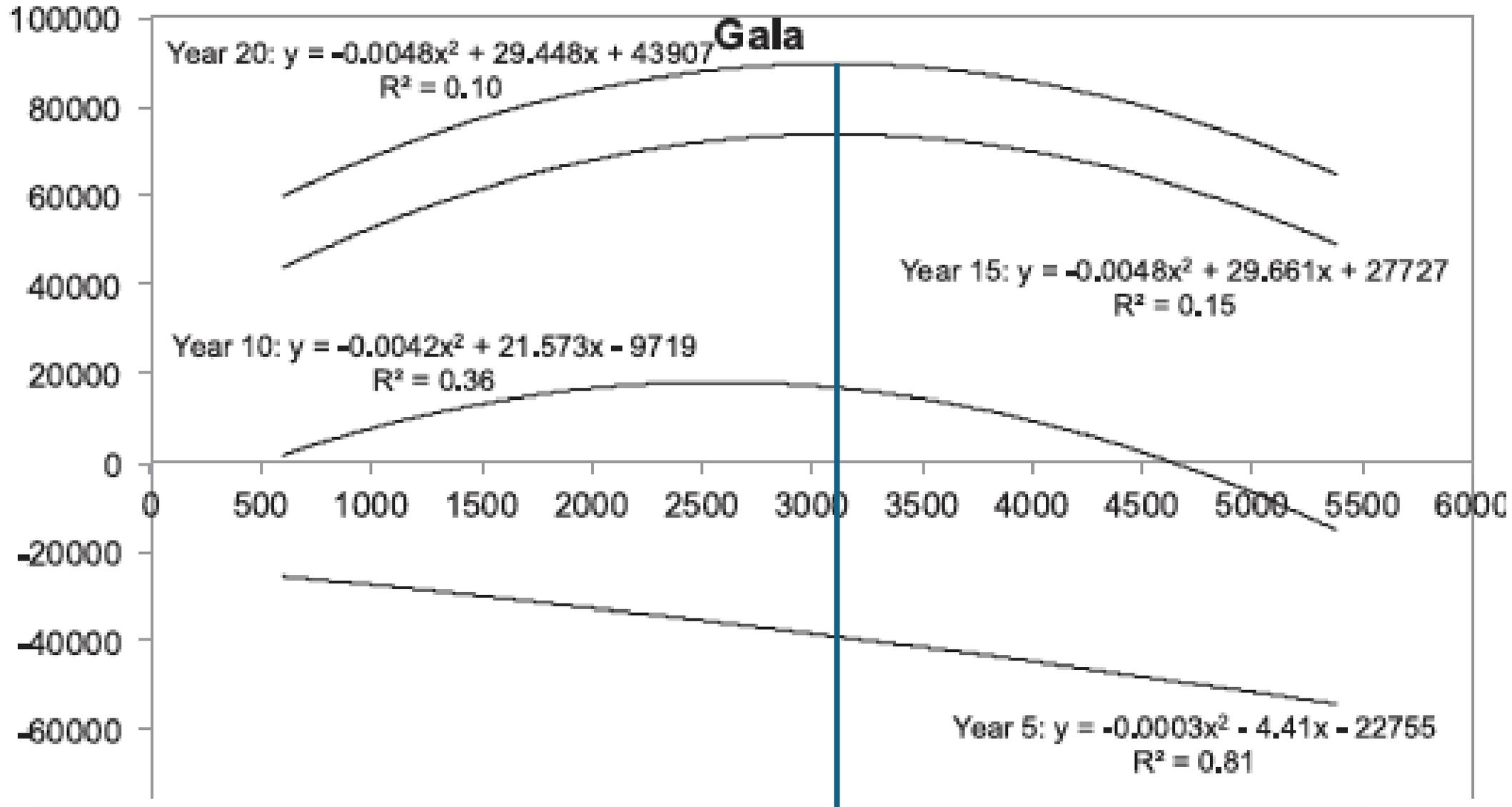


# Opportunities for Improved Profitability Now and in the Future



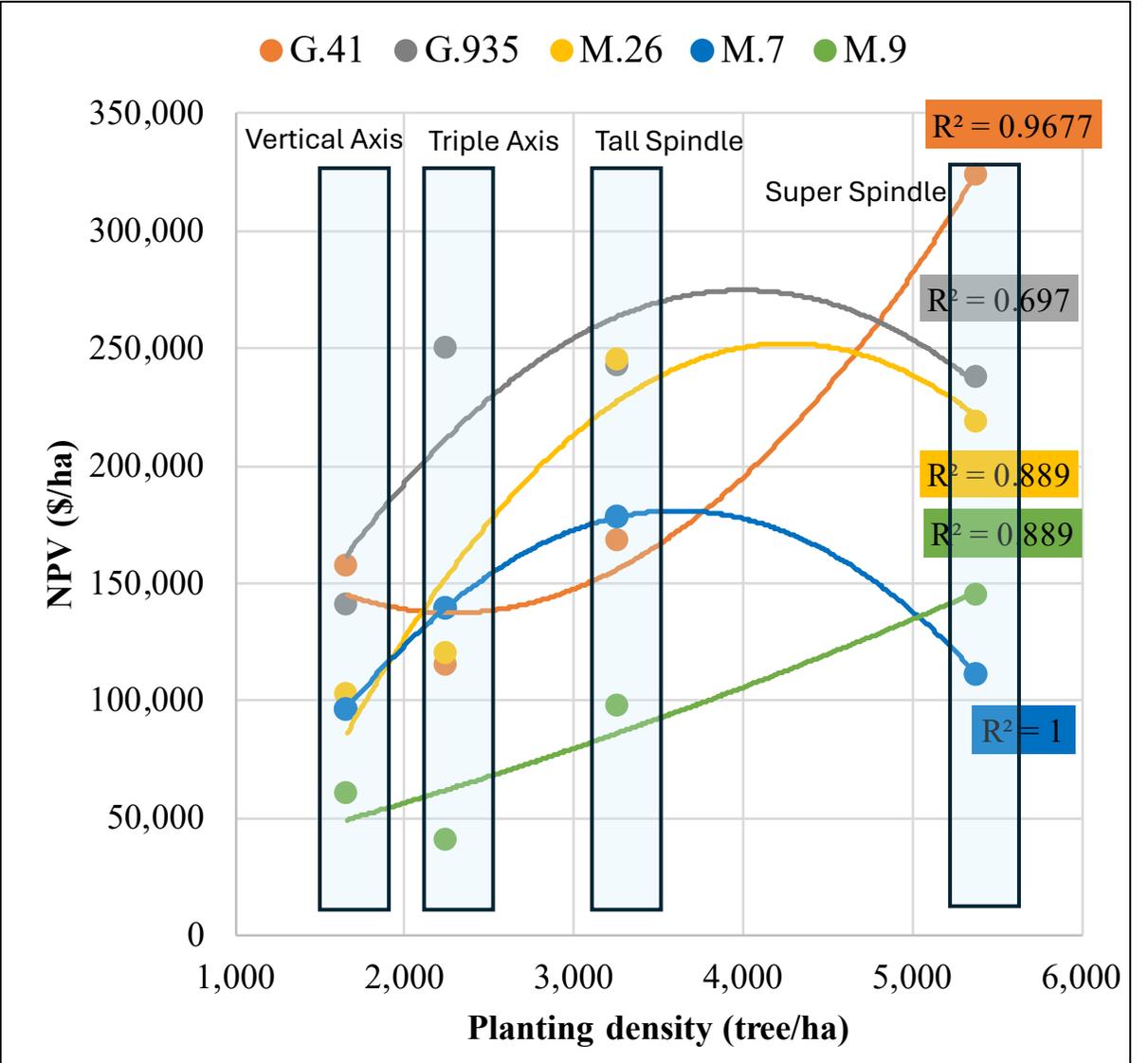
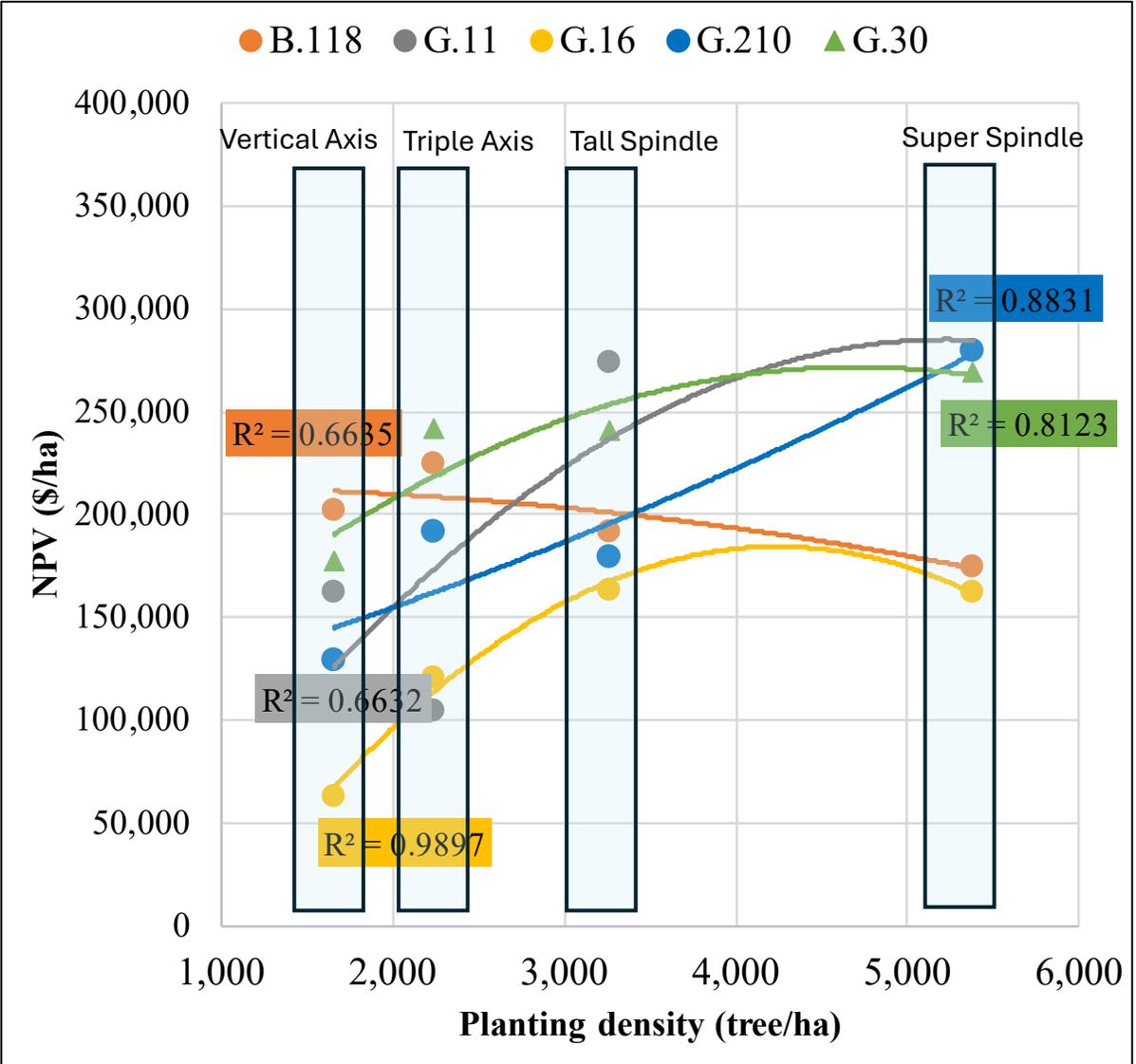
Terence Robinson, Mario Miranda Sazo, Craig Kahlke

# Effect of Planting Density on 20-Year Profitability of Gala Apple Trees – Geneva NY

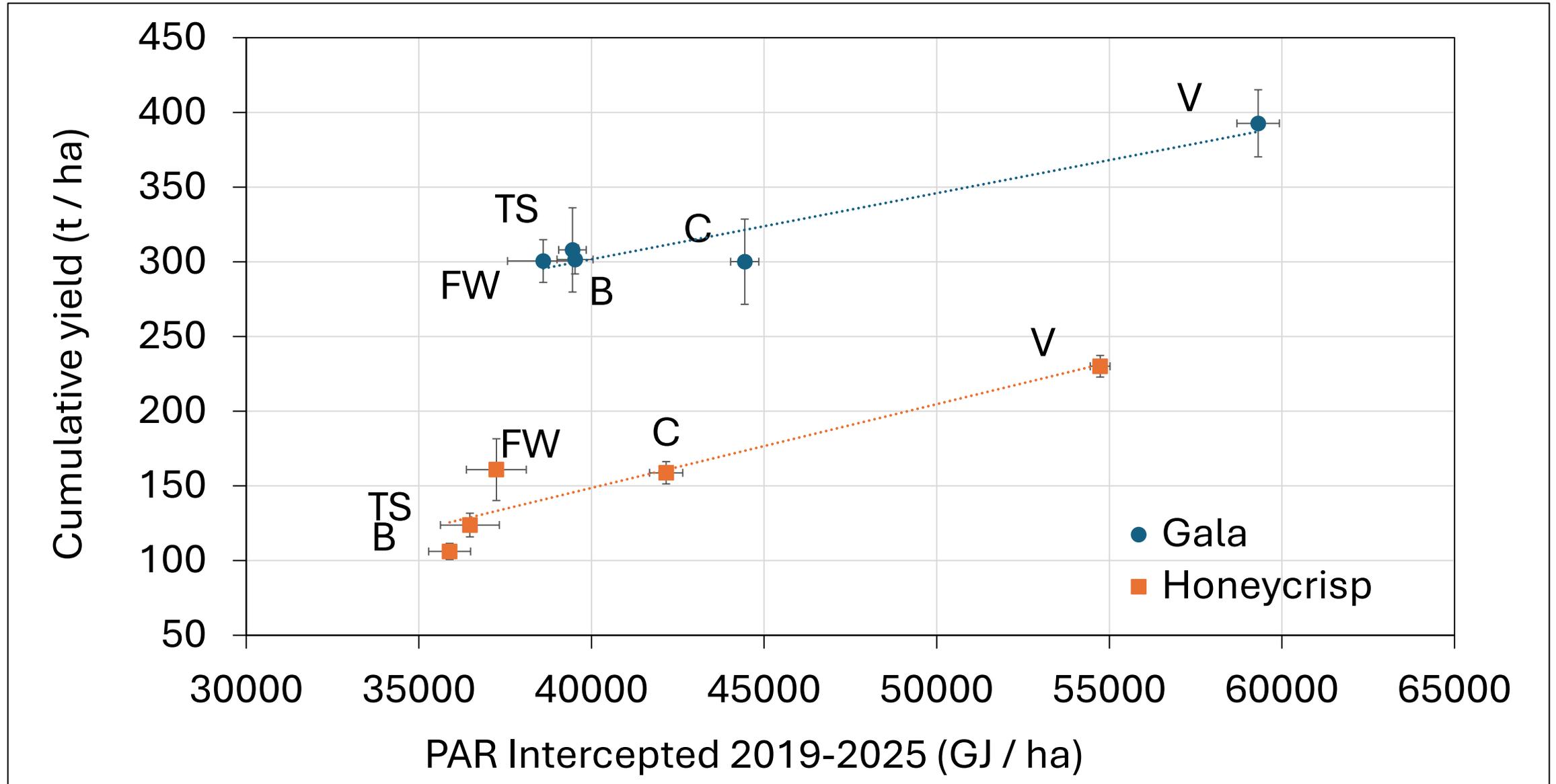


Optimum planting density was 3,072 trees/ha = 1243 trees/acre = 2.9' X 12' or 3' X 11'  
Higher or lower planting densities were not as profitable

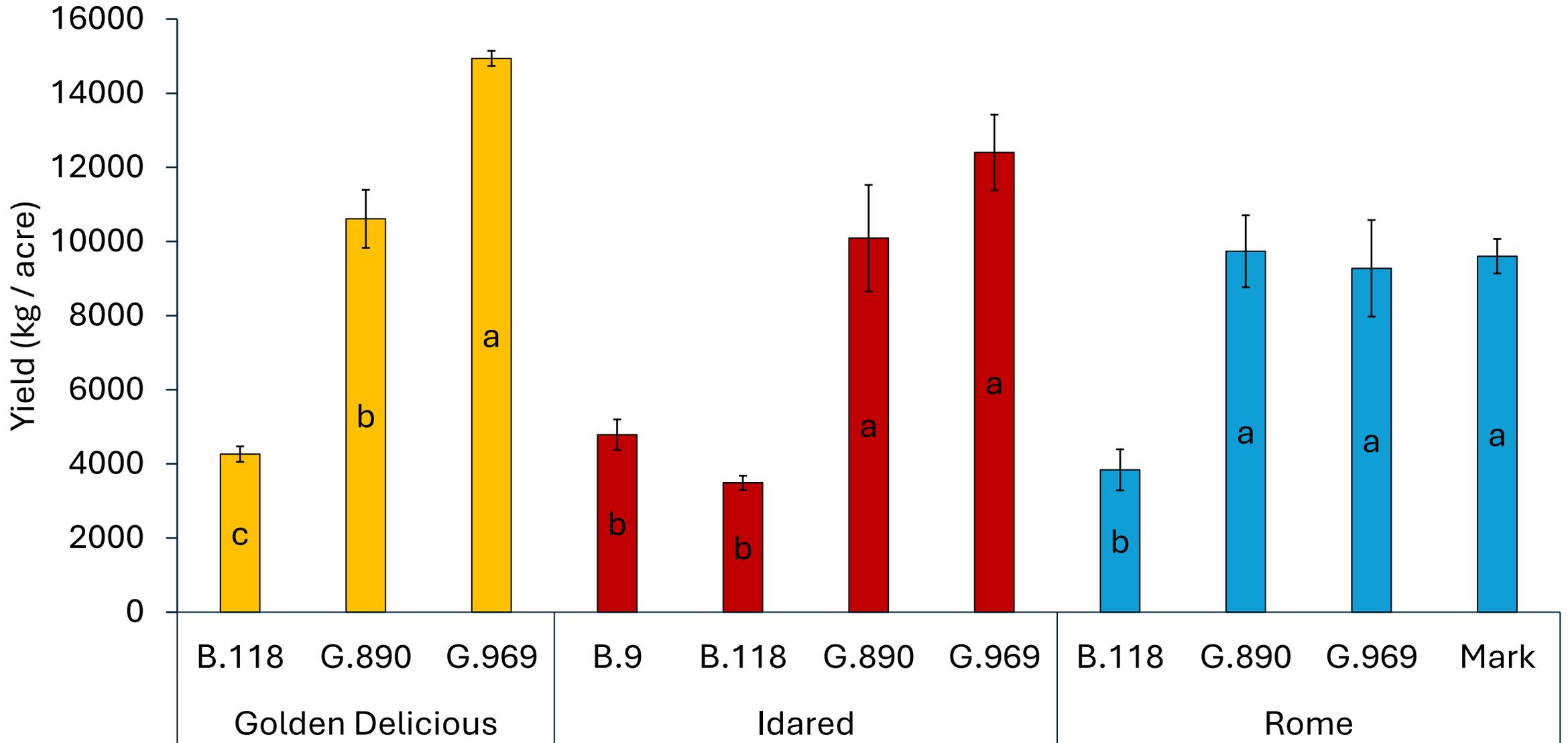
# Profitability of Super Chief Delicious after 20 years on 10 rootstocks and 4 systems



# 9-Year Cumulative Yield of 5 Robot Ready High Density Orchard Systems



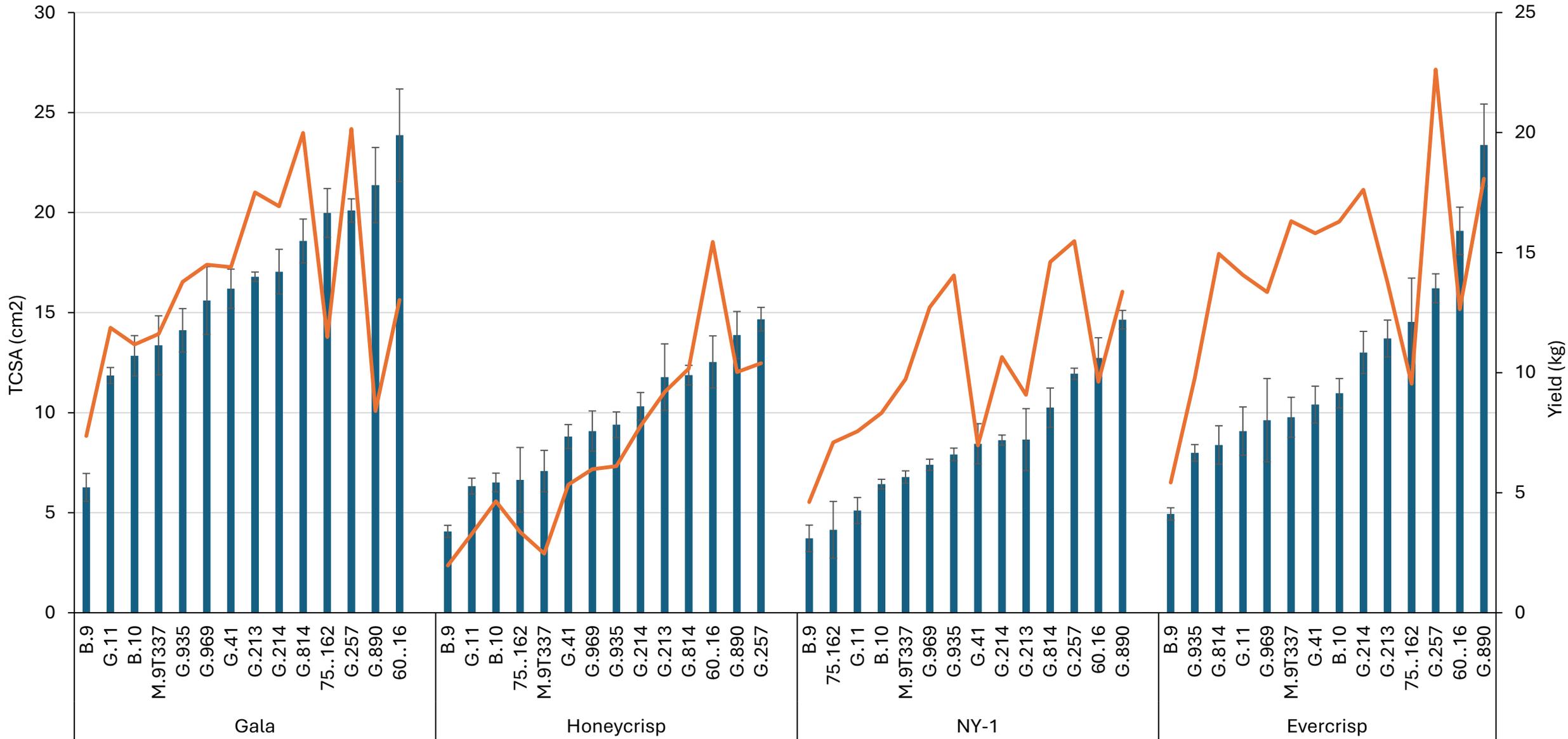
# Modernizing Processing Orchards –Third Year Yield - Breslawski



# Conclusions about Planting Density and Systems

- The optimum planting density for most varieties is about 1200 trees/acre. (3' X 11')
- For spur type Delicious the optimum planting density is higher ~1600 trees/acre. (2.5' X 11')
- For growers who grow their own trees the optimum planting density is ~1600 trees/acre. (2.5' X 11')
- For processing orchards, the optimum planting density is likely ~900 trees/acre (4' X 12') with a medium vigor rootstock like G.969.
- V-systems produce higher yield but have more complicated trellises.
- The planar cordon system from New Zealand does not appear to offer a significant advantage over the Tall Spindle.
- Bi-axis or multi-axis trees do not offer a significant advantage over single stem trees.

# Statewide Rootstock Demonstration Plots-(Geneva)



# Choose the right rootstock

- Honeycrisp=G.969 or G.214 (high yields with low bitter pit)
- Snapdragon=G.257, or G.969 (sufficient vigor to fill 3' planting spacing and large fruit size)
- Gala=G.11 or G.41 (high yields and large fruit size)
- Evercrisp =G.214, G.969, G.41 or G.11 (High yields but need more evaluation of effect of rootstock on storage internal browning)
- Processing orchards= G.969, G.257 or G.890 (Can plant in high density and produce high yields from year 3 onward)

# Precision Crop Load Management: achieving optimal fruit number by tree



Pruning

- **Bud Counting with digital cameras**
- Guiding human workers with bud load maps
- Robotic pruners



Blossom Thinning

- Blossom counts with digital cameras
- Pollen Tube Growth Model
- **Variable rate sprays**



Fruitlet Thinning

- Fruitlet counts with digital cameras
- Carbon Balance Model
- **Variable rate sprays**
- Fruit Growth Rate Model



Hand Thinning

- **Fruit counts with digital cameras**
- Guiding human workers with fruit maps

# Precision Pruning

Precision pruning is a process of reducing the number of flower buds to a predetermined number through pruning using the rules of Tall Spindle pruning and then spur extinction pruning. (Robinson, et al., 2013).

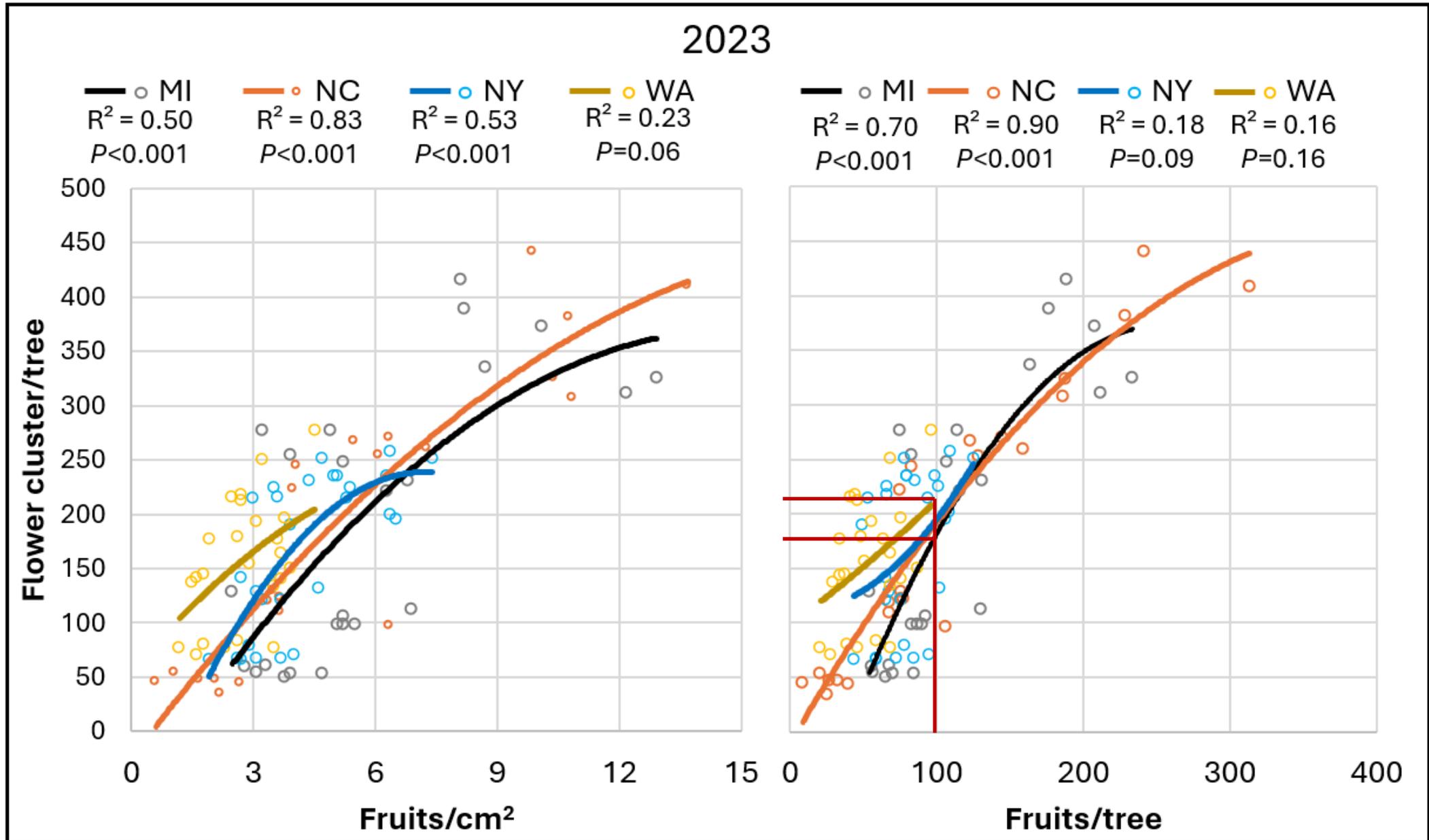


## How many flowering spurs to leave?

	Honeycrisp	Gala
	72ct	100ct
	<u>259g</u>	<u>180g</u>

• 1 bud per final fruit number	92	128
• 1.25 buds per final fruit number	115	160
• 1.5 buds per final fruit number	138	192
• 2 buds per final fruit number	184	256
• 3 buds per final fruit number	276	384
• 4 buds per final fruit number	368	512

# Multi-location studies on pruning severity and final fruit number in 2023

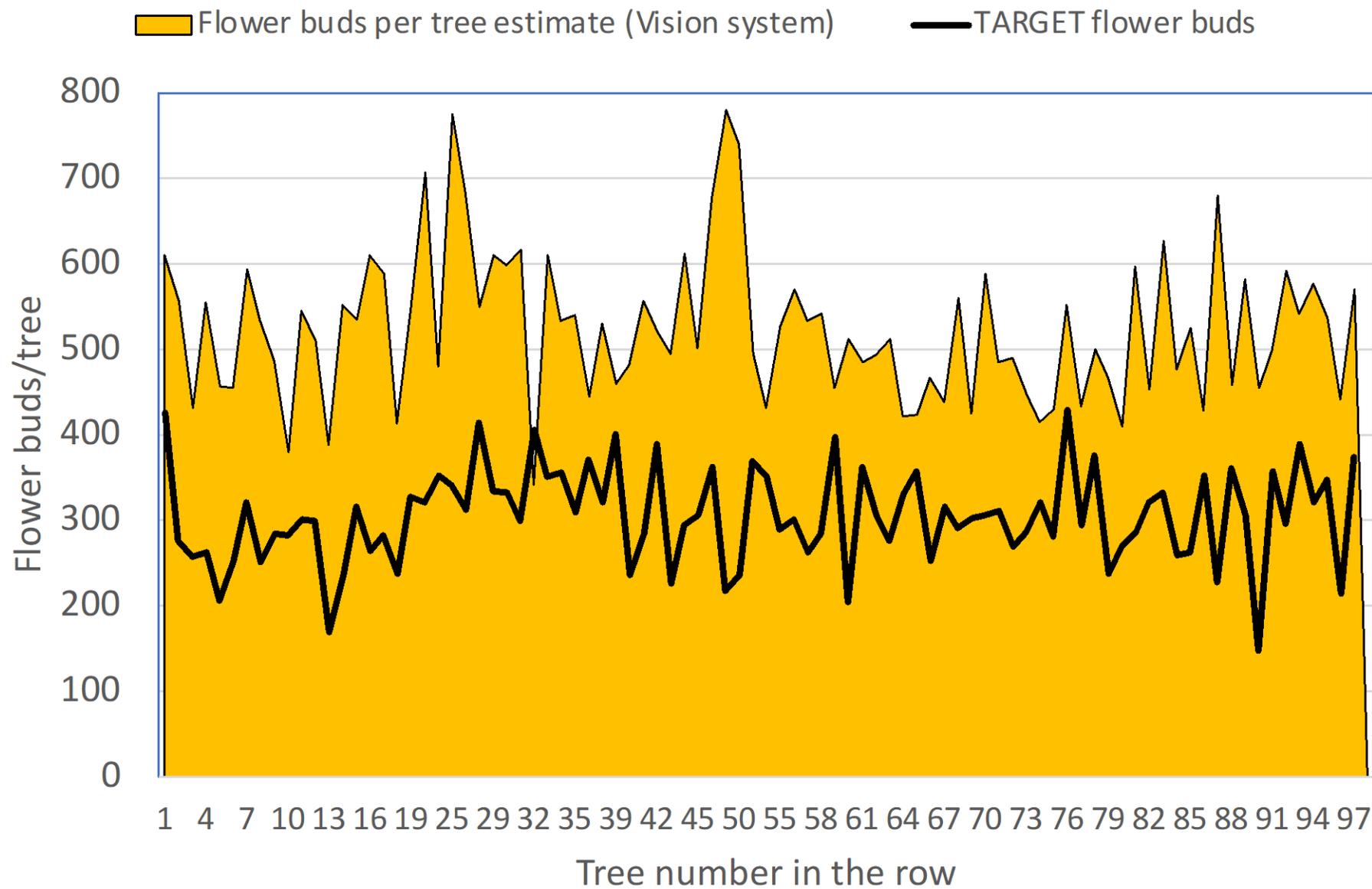
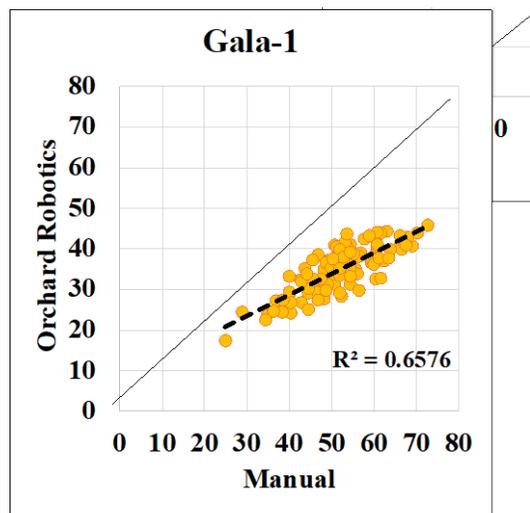


# Summary of Studies on Pruning Severity

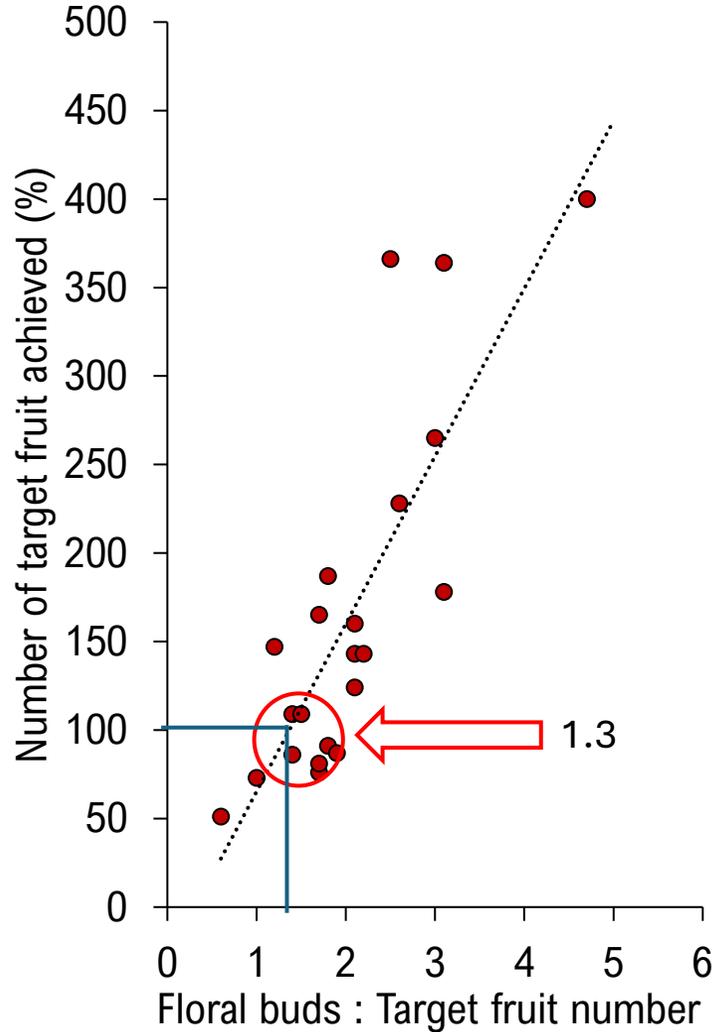
- Whenever more flowering buds are left on the tree, there will be more apples at harvest.
- Reducing number of flowering buds per tree to a pre-determined target through pruning will help ensure that the optimum number of fruit will be obtained at harvest.
- The optimum number of flower buds per tree varies by year and depends on how weather affects the efficacy of thinning sprays.
- Each grower must decide the level of severity of pruning but leaving more than 200 buds almost always results in too many fruit at harvest and biennial bearing.
- For NY we suggest 1.5X number of flower buds : final fruit number.
- For Tall Spindle keep 25-30 small branches (<3.4" diameter) = about 6 branches between each wire = 5-6 fruits/branch = 125-150 fruits/tree

# Can we measure variability in dormant bud number per tree with cameras to guide dormant pruning?

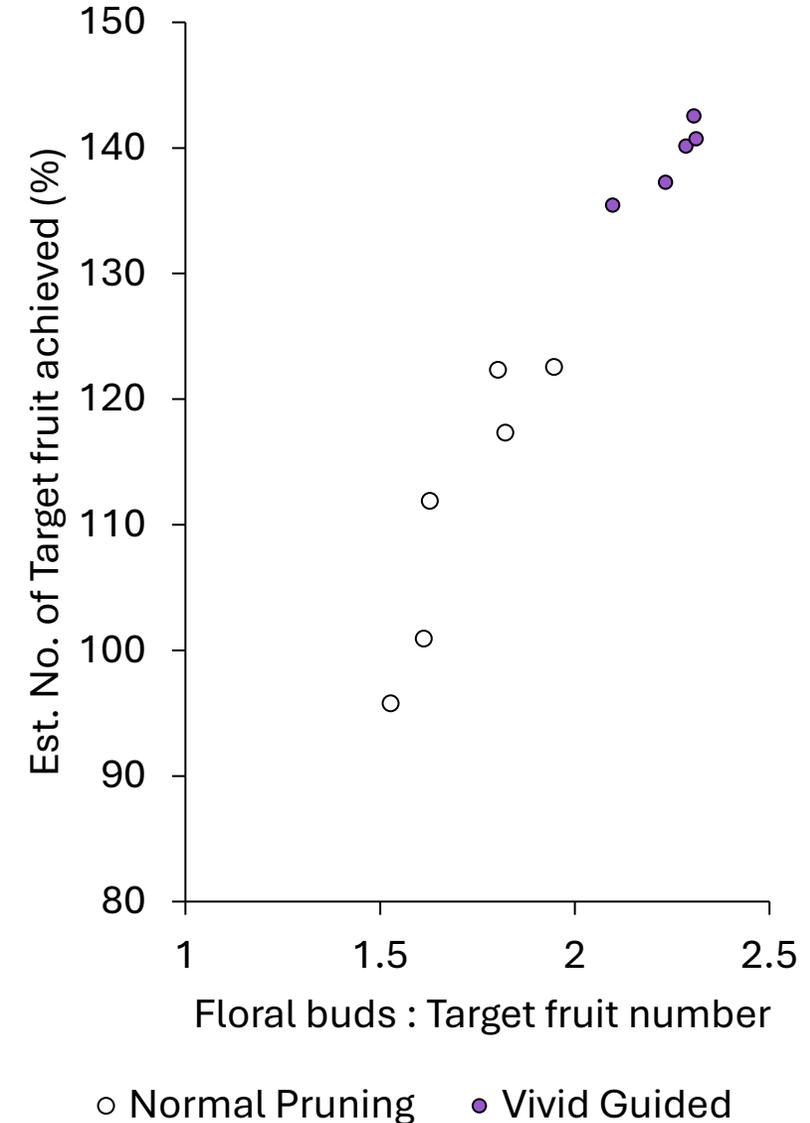
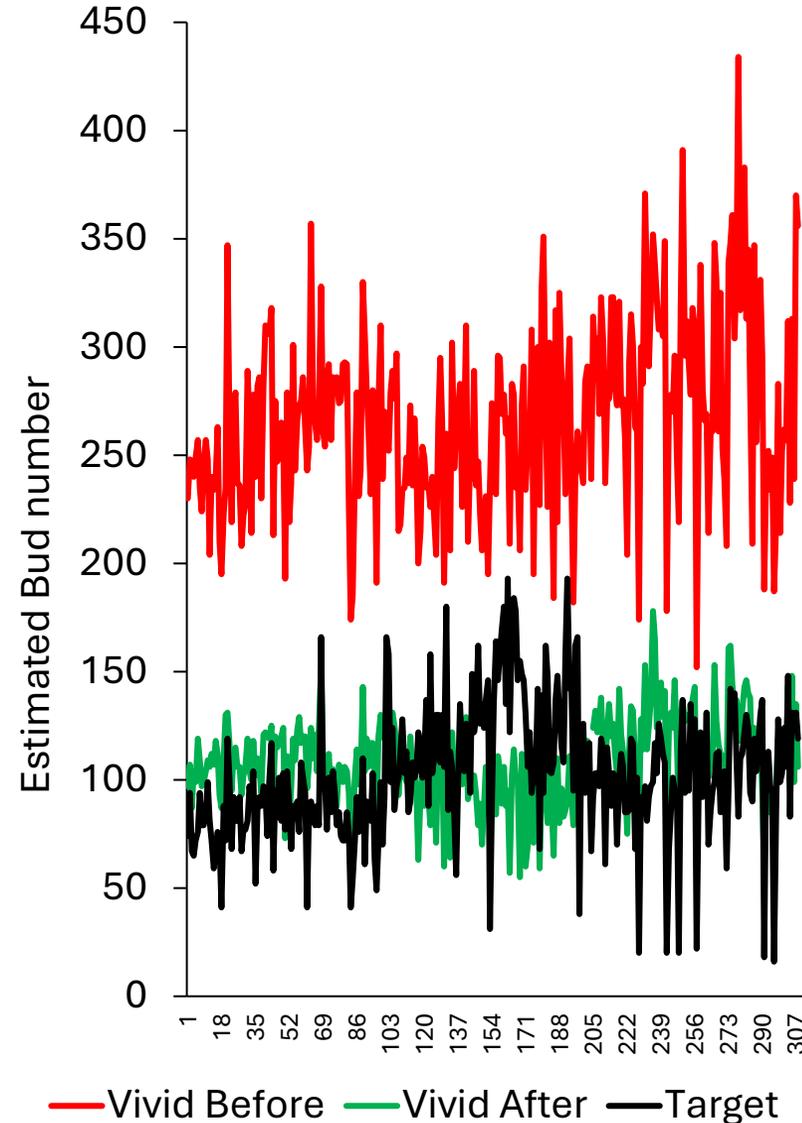
12-year-old Gala/M.9 trees scanned in the dormant season with Orchard Robotics Camera System (A correction factor was applied based on hand counting 10 trees.)



# Precision pruning

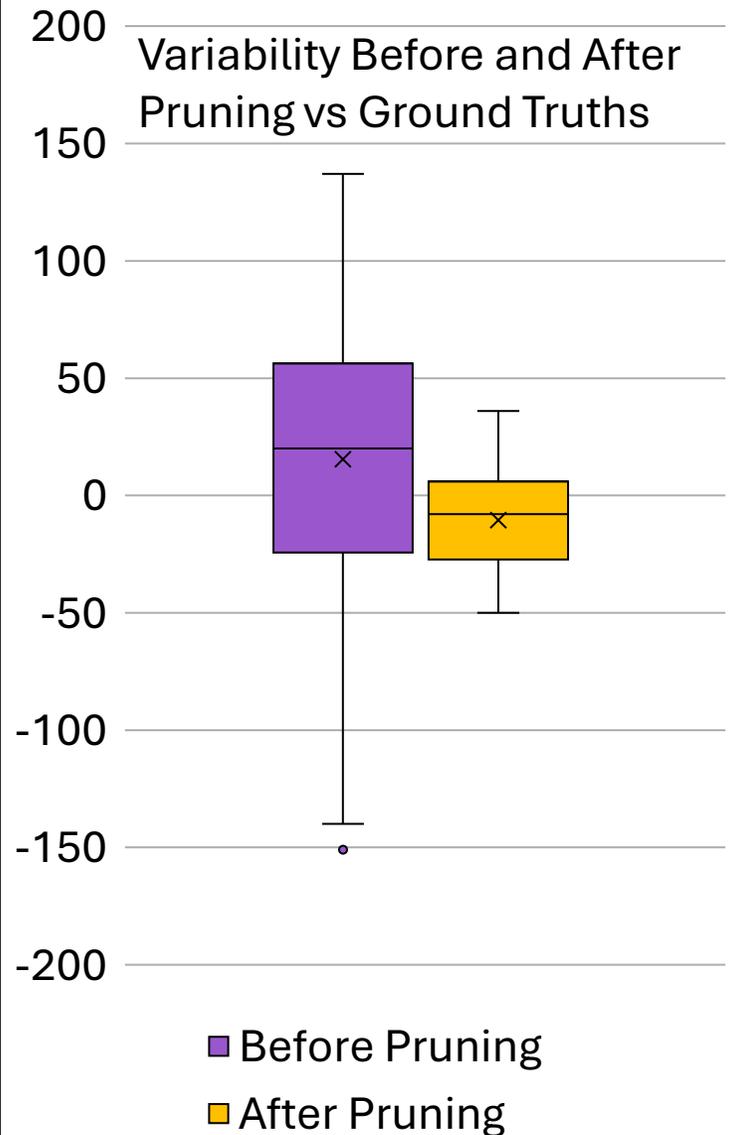
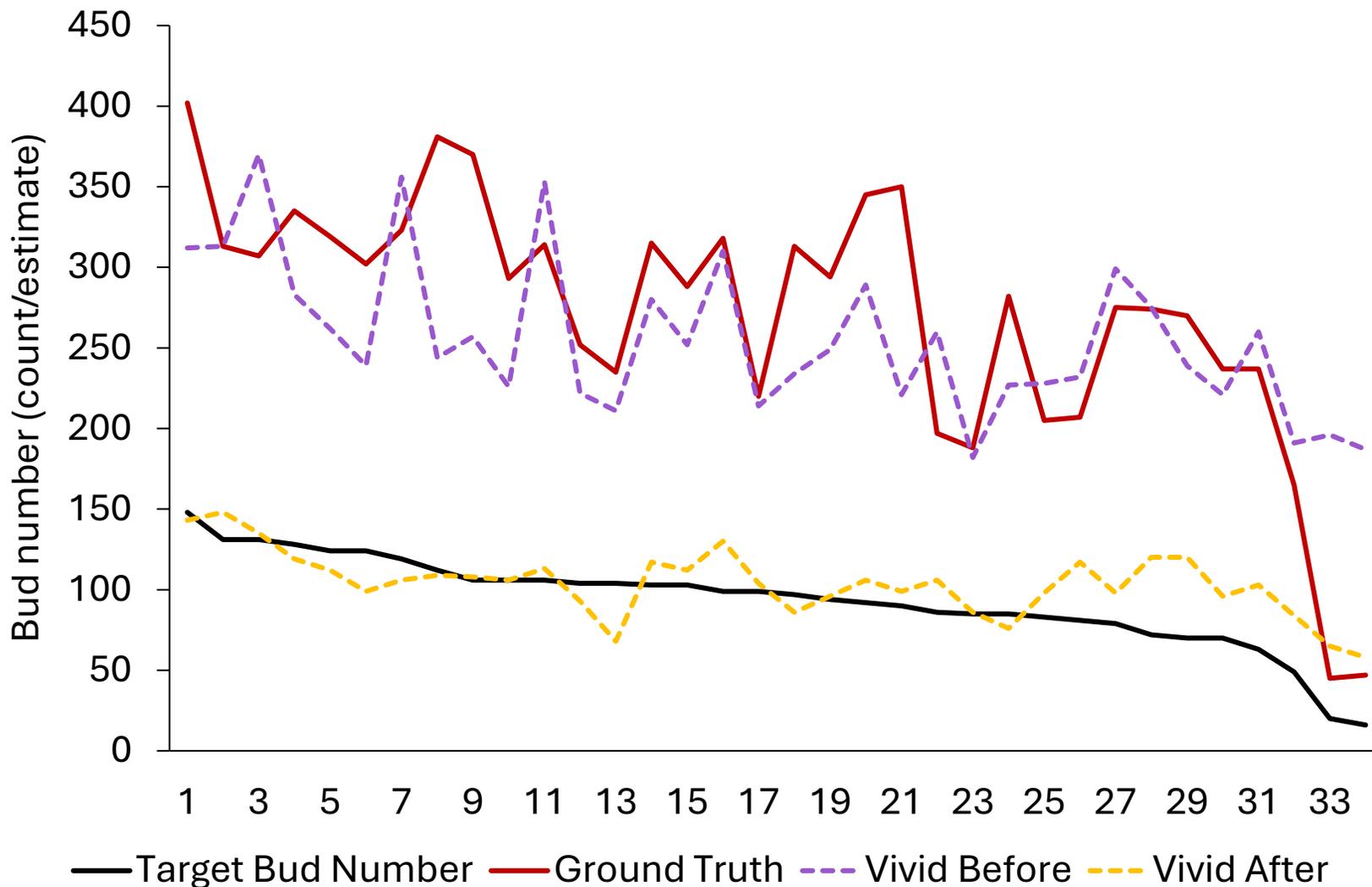


Robinson et al. (2021) Acta Hort. 1314.18



# Precision Pruning to Manage Floral Bud Number

## Bud Number estimates before and after pruning



# Summary of Digital Bud Counting to Guide Pruning

- Dormant bud digital counting requires a correction factor.
- Dormant bud digital counting must also measure a normalizing factor (TCA, Canopy Vol., Total branch length etc.)
- Digital data on bud number to guide pruning requires individual tree data which is best captured by ground driven cameras. Drones are not useful.
- To utilize maps of dormant bud number per tree before and after pruning requires a method to communicate actionable information to the human worker. We do not yet have such a system

# Variable Rate Spraying for Chemical Thinning



# Steps to use maps for variable rate spraying

## Acquire and Process Images



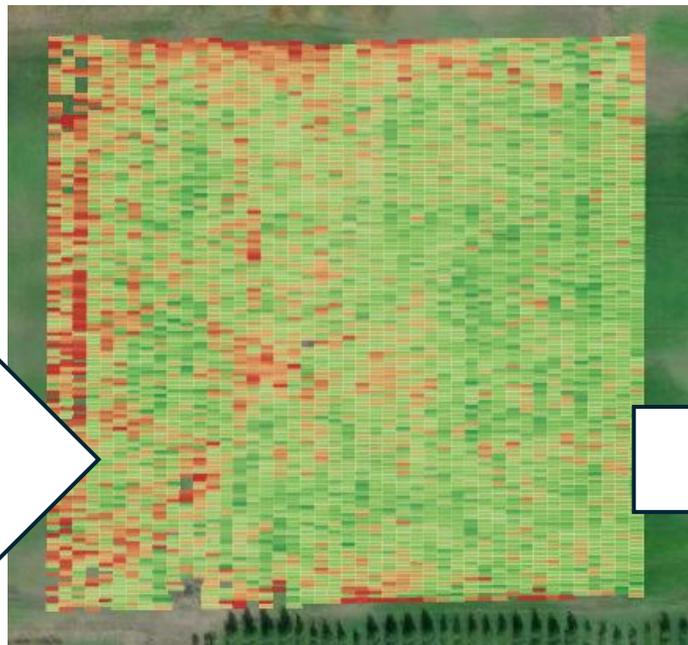
 vivid machines.

 **OUTFIELD**

 Orchard Robotics

 Aurea  
IMAGING

## Generate Maps and Tasks



 Agromanager

**RAVEN**

 QGIS

 Aurea  
IMAGING

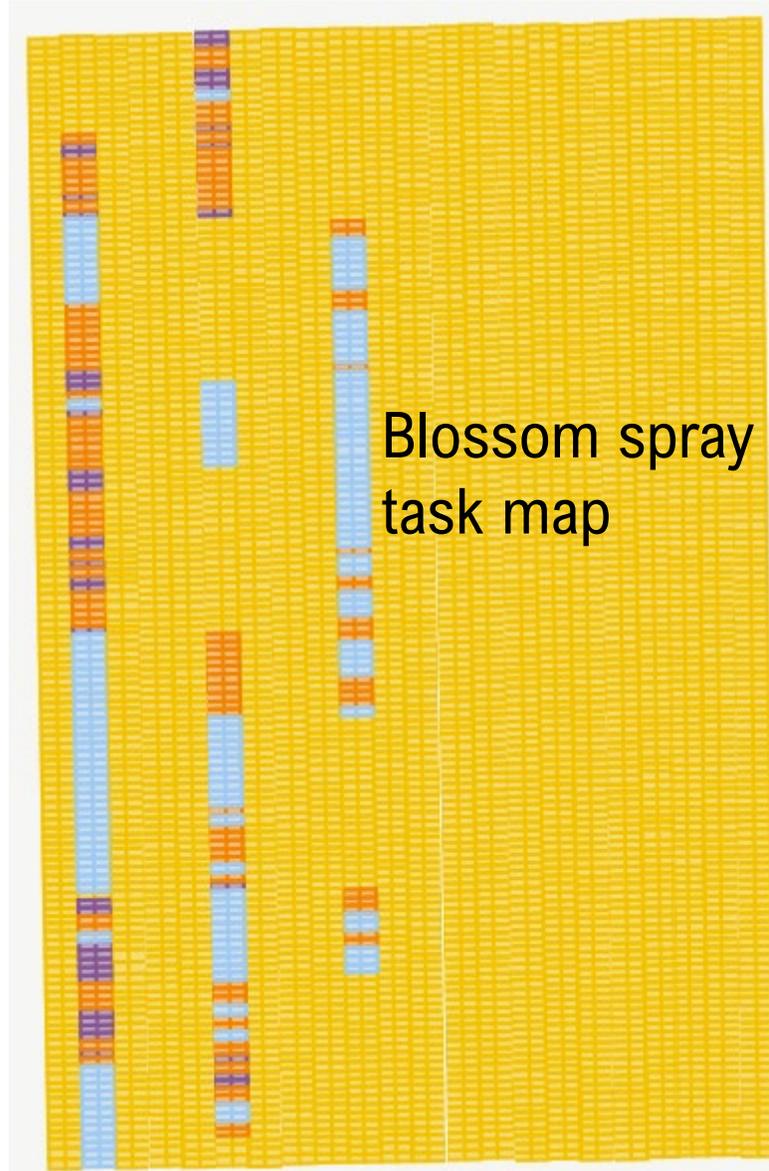
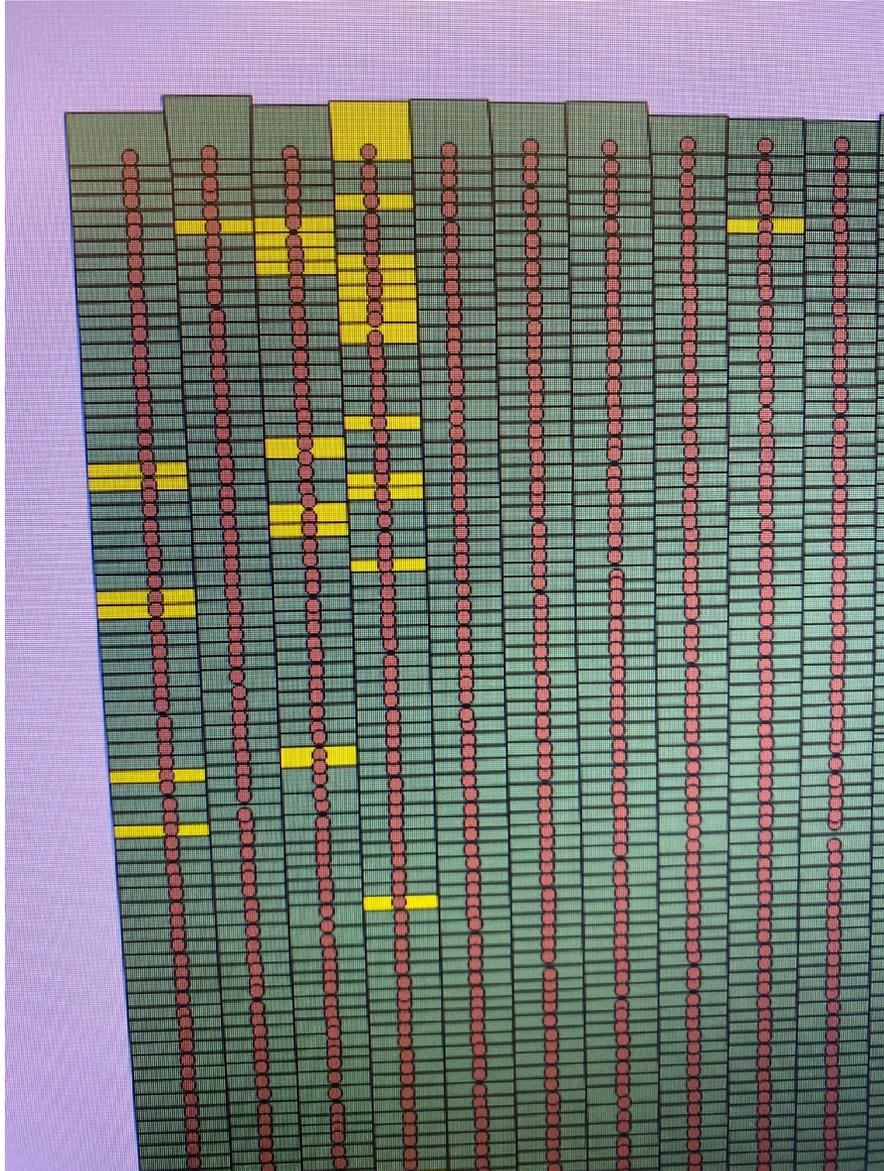
## Apply Tasks



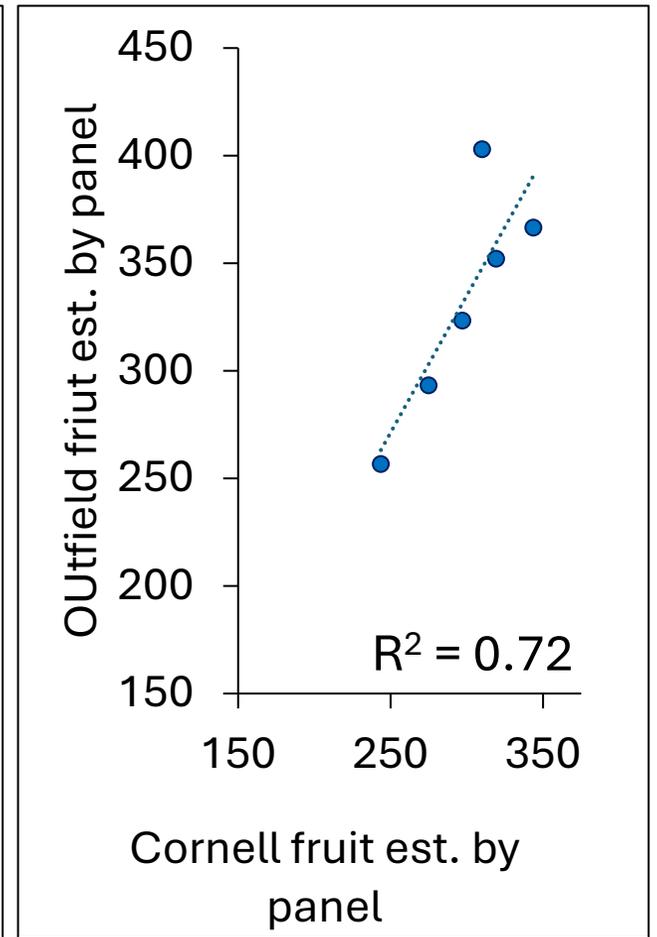
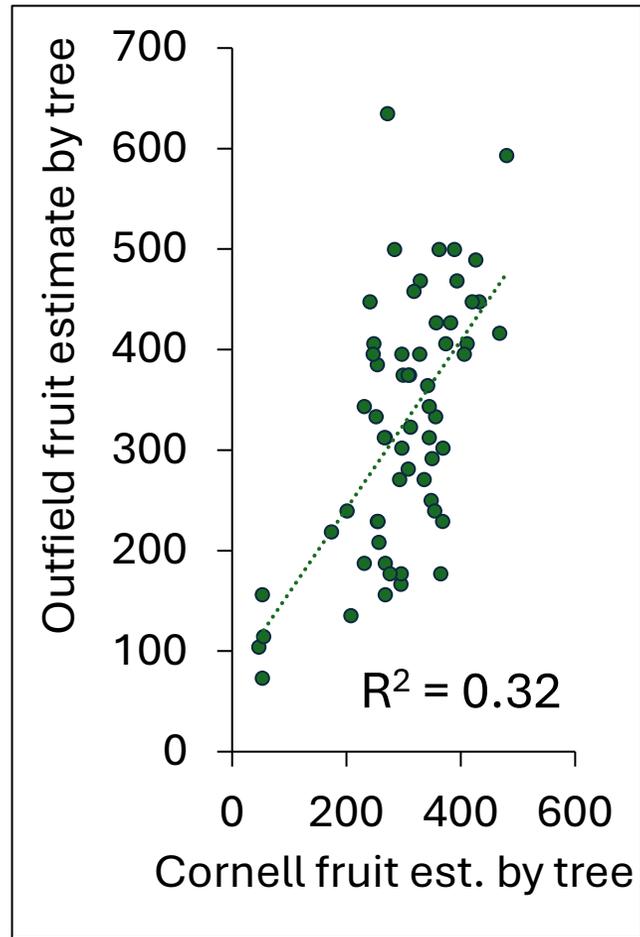
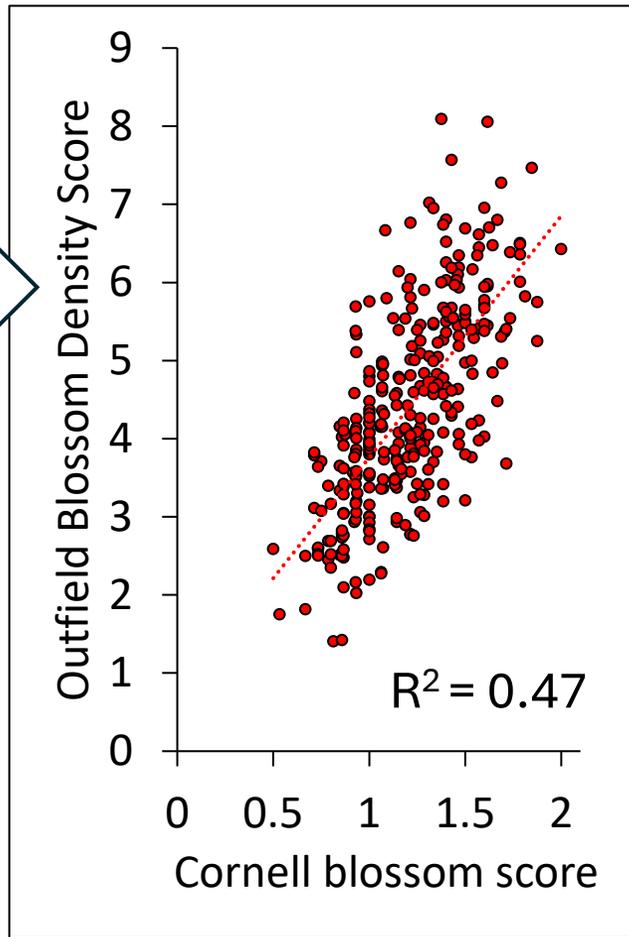
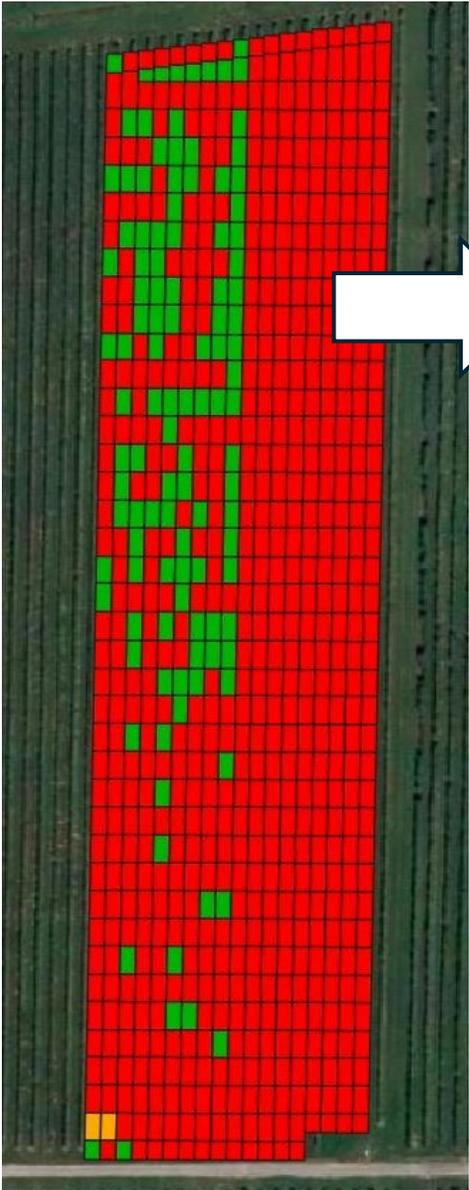
**H.S.S.**  
Hol Spraying Systems

 **MUNCKHOF**  
Fruit Tech Innovators

# Precision Thinning: Blossom and task maps to guide

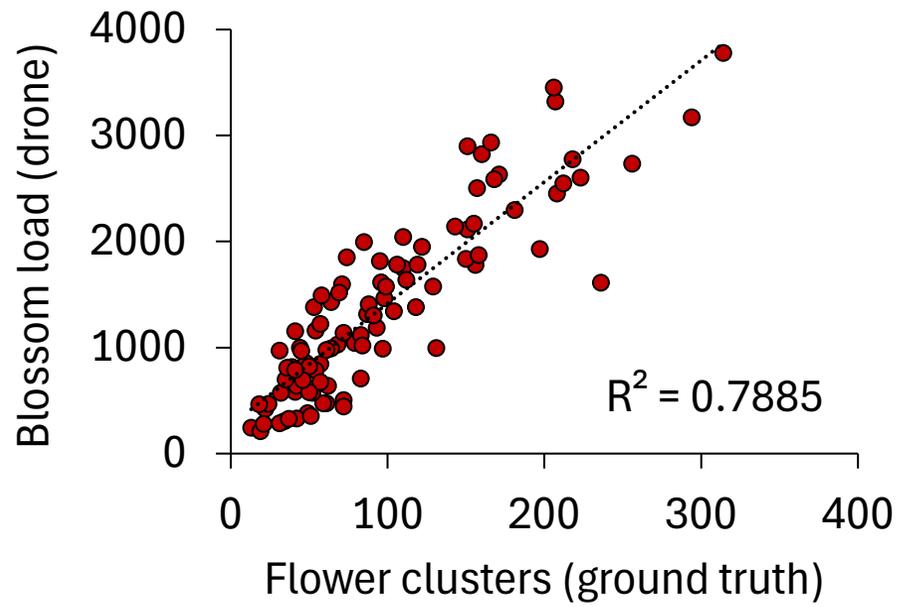
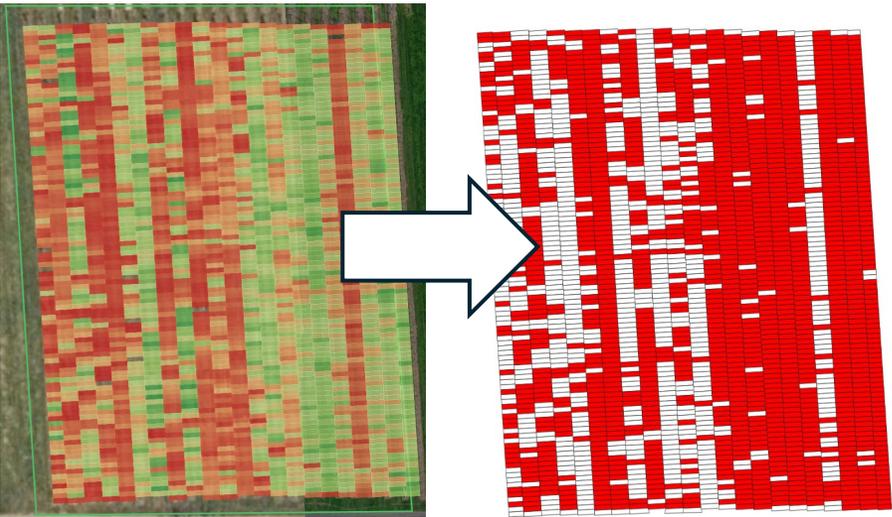


# Panel-level drone surveys for blossom density to guide variable rate sprays

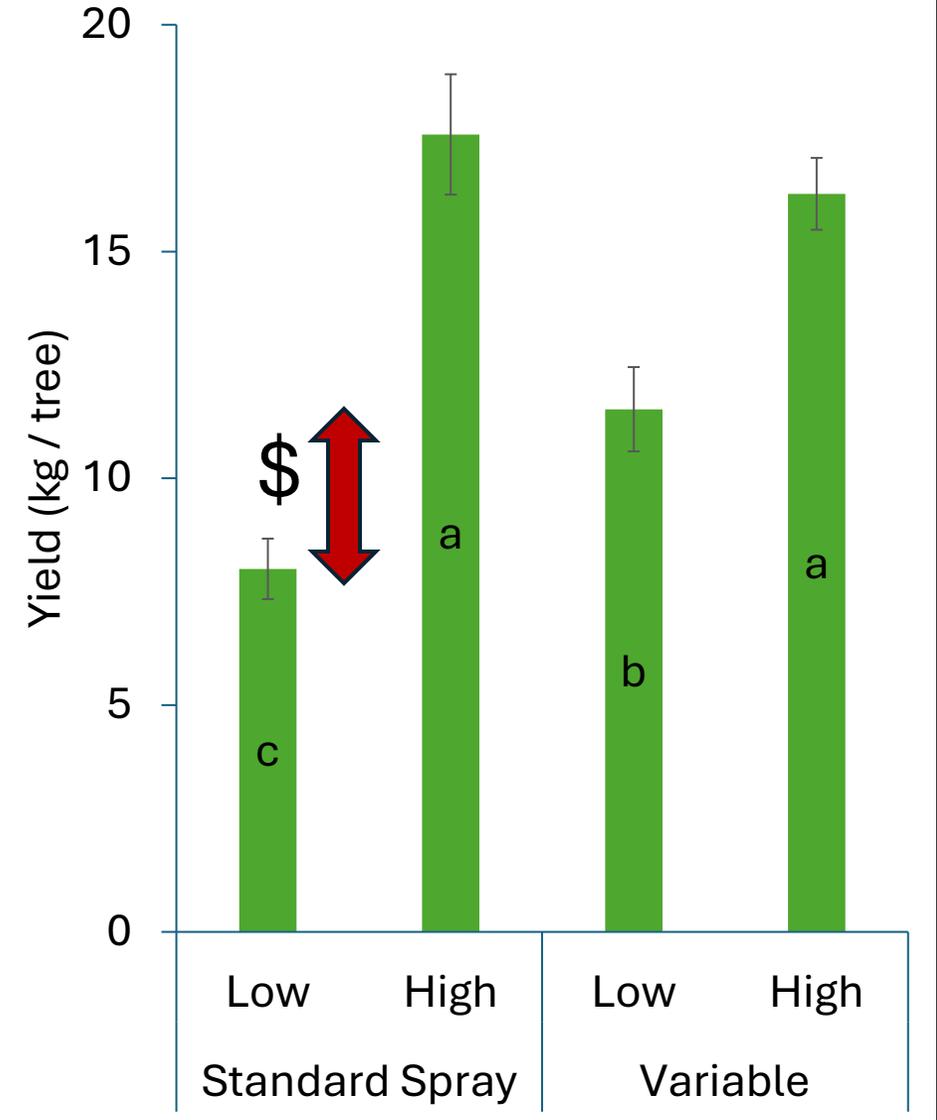
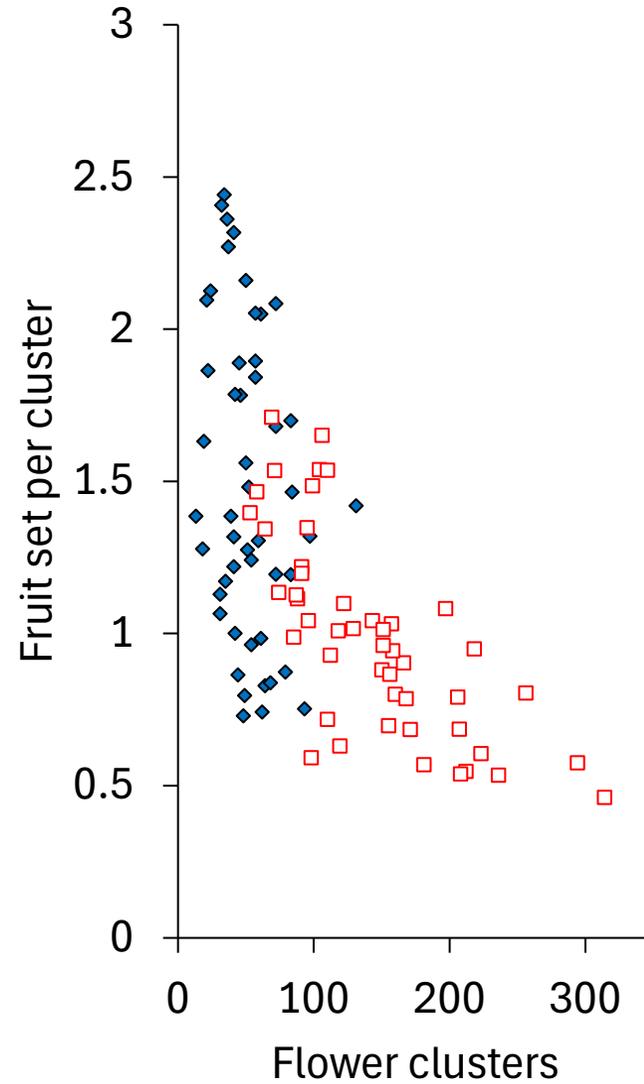
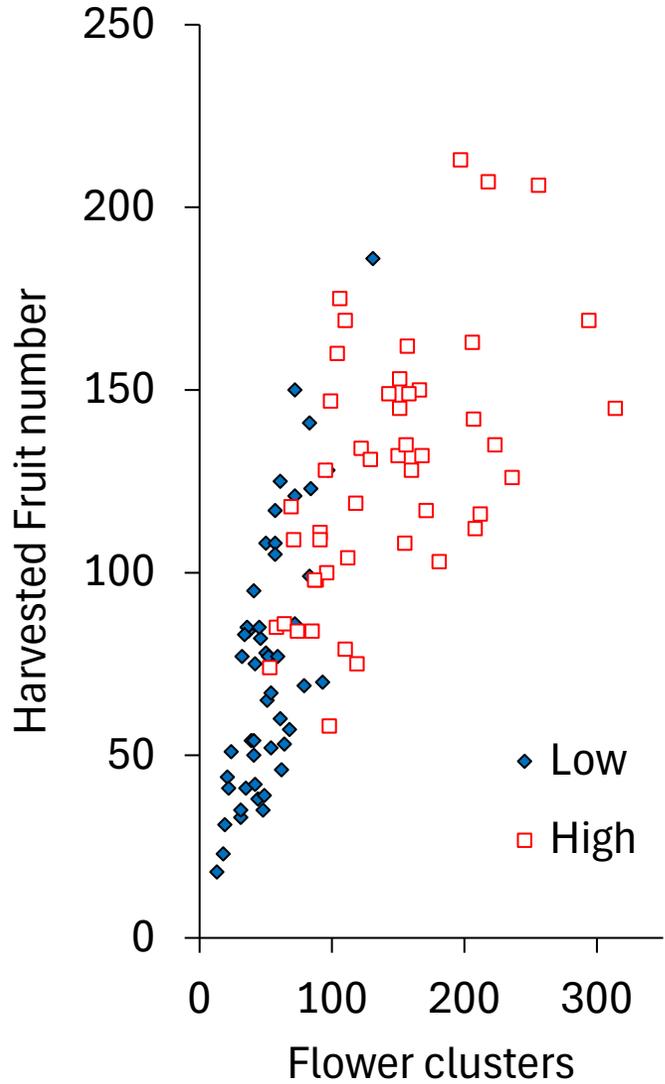


- Panel estimates are accurate, but does not account for tree-by-tree variability in orchard

# Drone survey of single-tree blossom density to guide variable rate thinning spray



# Drone survey of single-tree blossom density to guide variable rate thinning spray



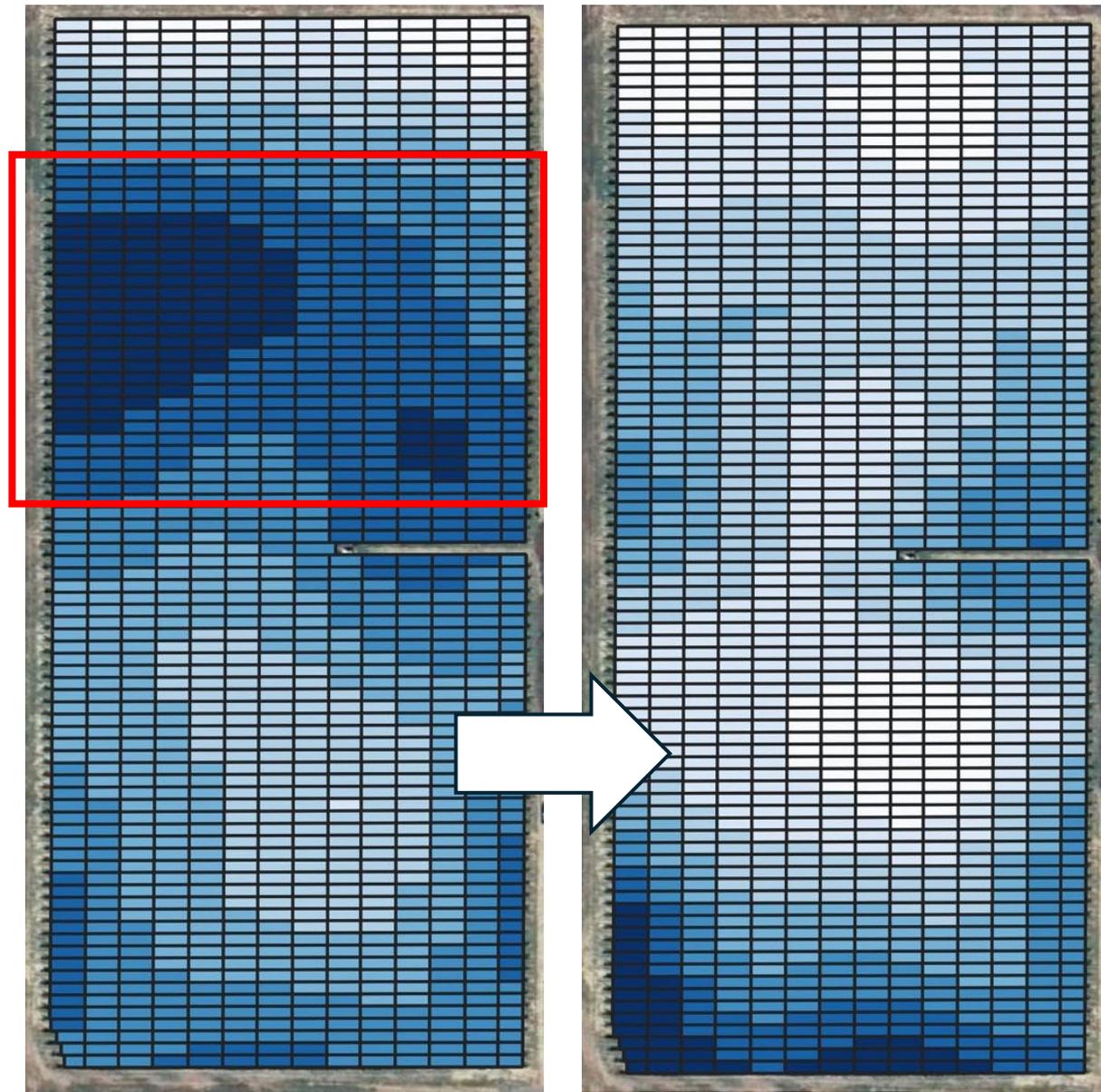
# Summary of Variable Rate Chemical Thinning

- Variable Rate Sprays can target individual trees, but the GPS mapping must be very precise.
- Variable Rate Spraying is most useful when blossom density is variable between trees. It is less valuable when blossom density is uniform among trees.
- Example benefit of variable rate spraying
  - If target fruit number = 100
  - 50% of trees have more than target number of blossom clusters. These should be thinned to single fruits = 100 fruits on 50% of the trees
  - However, if the other 50% of trees have less than target number of blossoms. These should be thinned to doubles = 50 cluster X 2 fruits/cluster = 100 fruits on 50% of the trees
  - With conventional spraying all trees thinned to singles then total fruit number = 75
  - **With 1320 trees/acre the 25 extra fruits/tree=33,000 more fruits/acre=16.5 more bins/acre X \$400 per bin = \$6,600 per acre**

# Can we use cameras to guide hand thinning?

10-year-old Gala/G.41 trees  
scanned before hand thinning  
and after hand thinning with  
Orchard Robotics Camera  
System (Thinning was done  
based on the pre-thinning scan  
of fruit number per tree.)

# Precision hand thinning

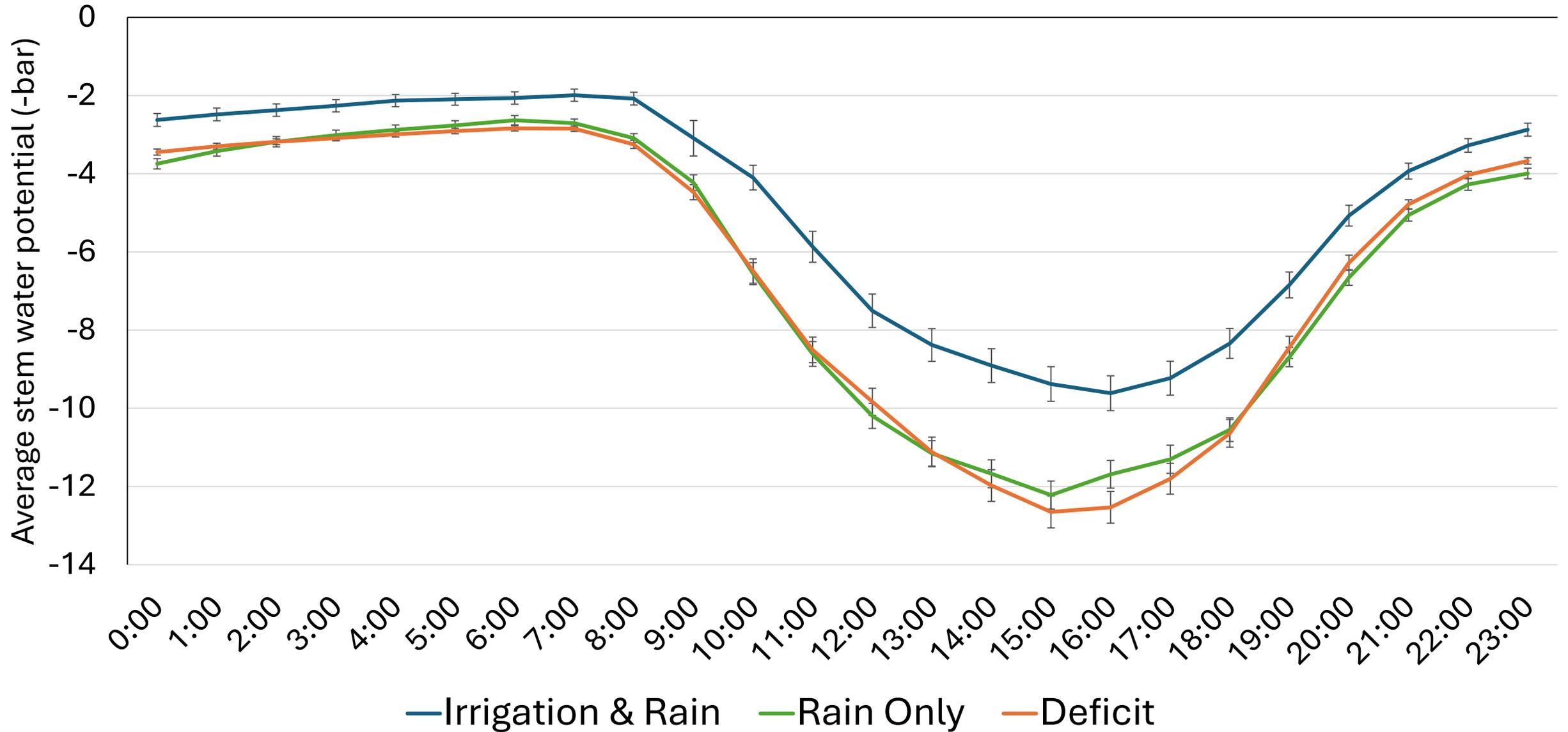


- In general, camera systems become more accurate with larger fruit on trees
- Hand thinning guided by fruit number maps can help reduce labor costs
- In 2025, a grower targeted highest area (red square) while leaving the rest of the block with little hand thinning
- Before hand thinning showed a large area with excessive number of fruits, after targeted hand thinning the map showed a more uniform number of fruits
- To more precisely manage hand thinning we need a method to guide human workers.

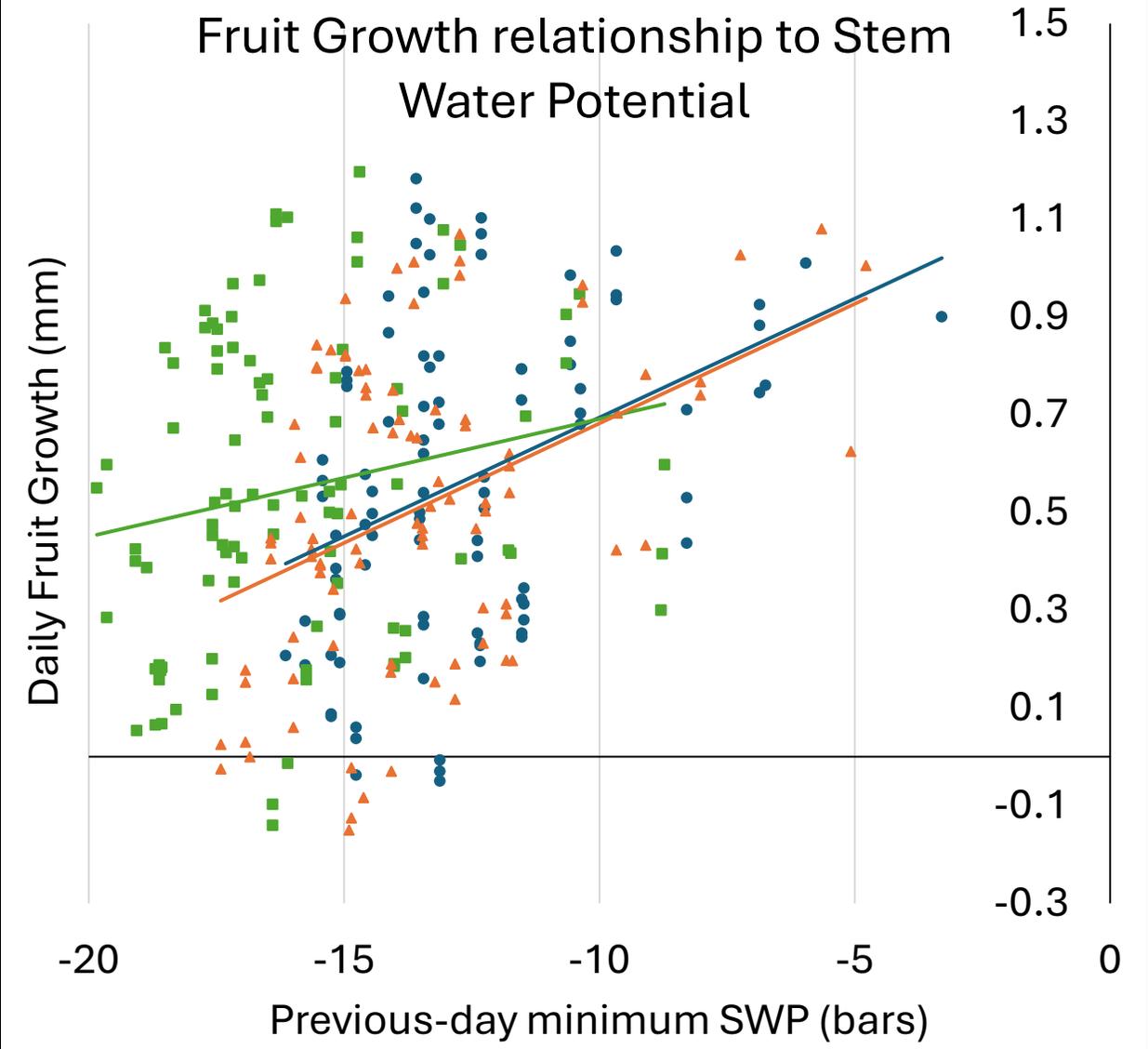
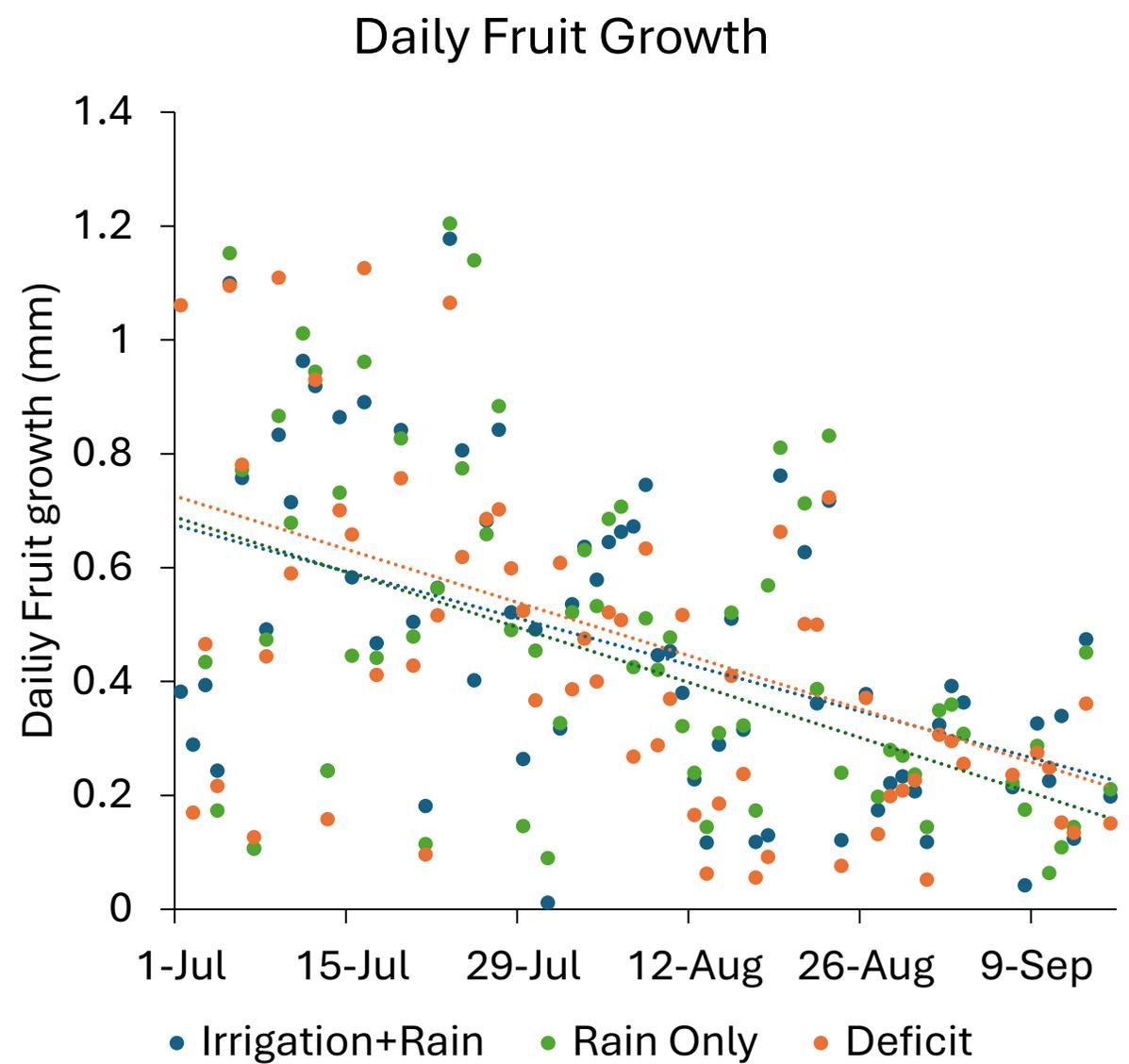
# Precision orchard irrigation with microtensiometers



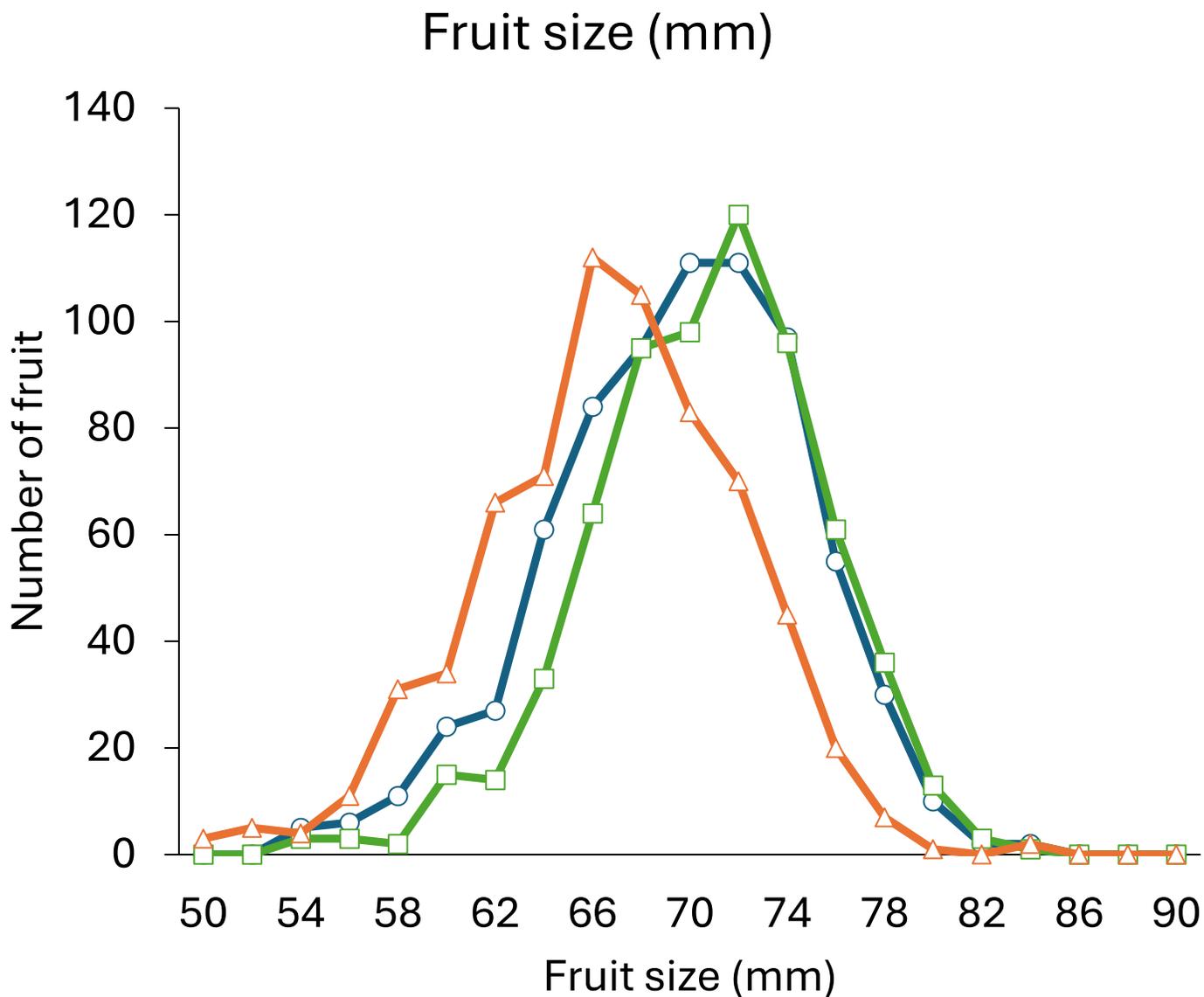
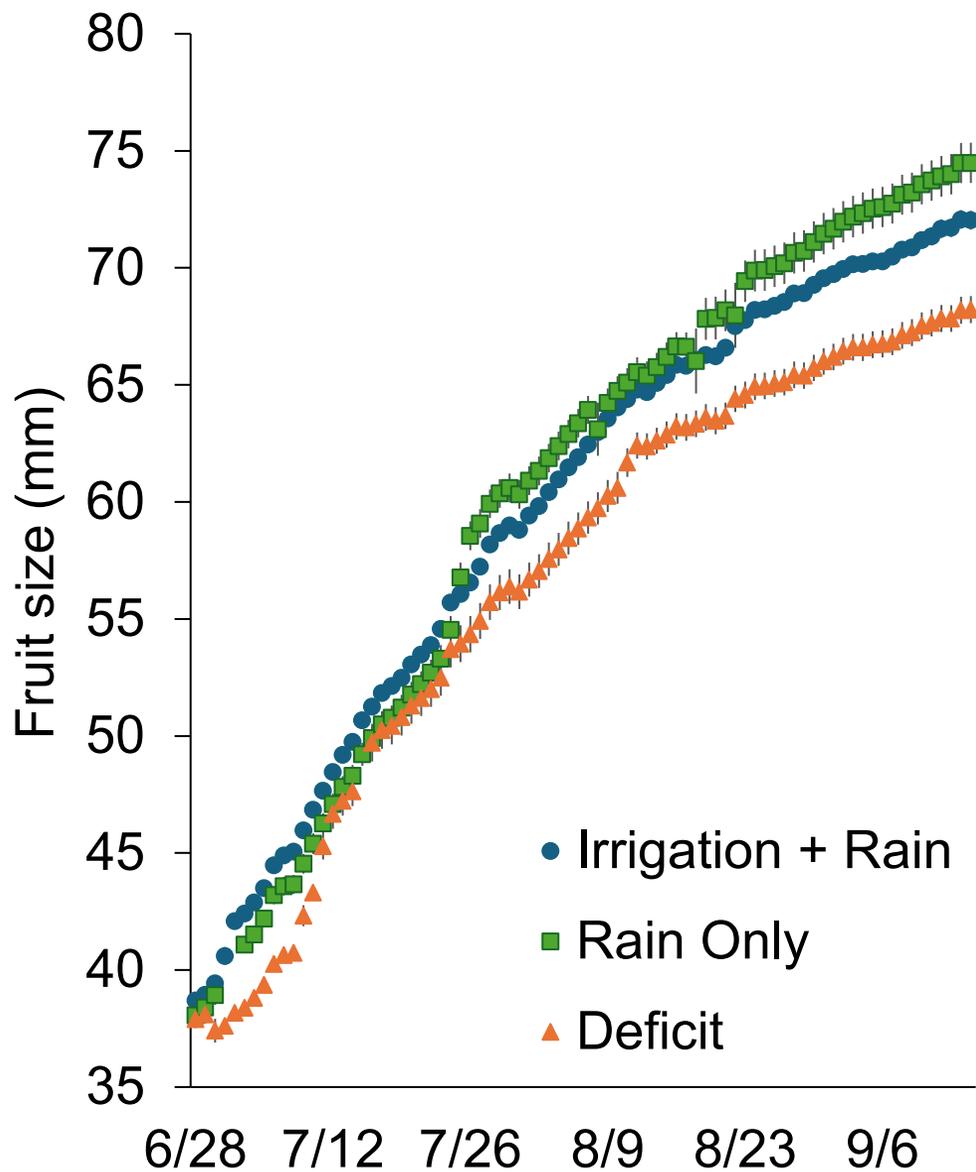
# Diurnal stem water potential pattern



# Daily Fruit Growth and relationship to Stem Water Potential

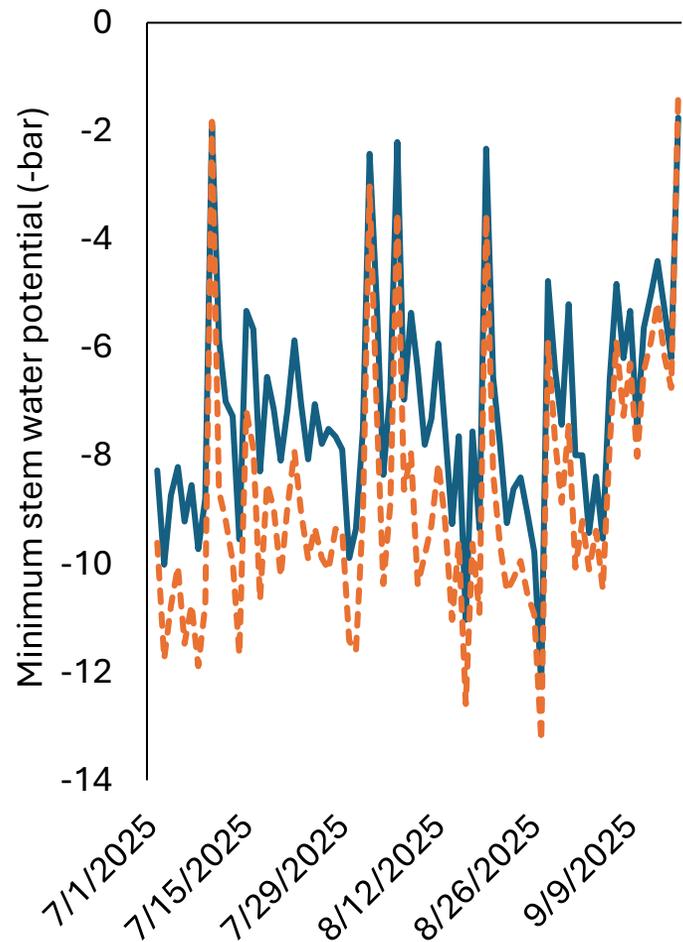


# Gala fruit growth (June-harvest) and fruit size distribution

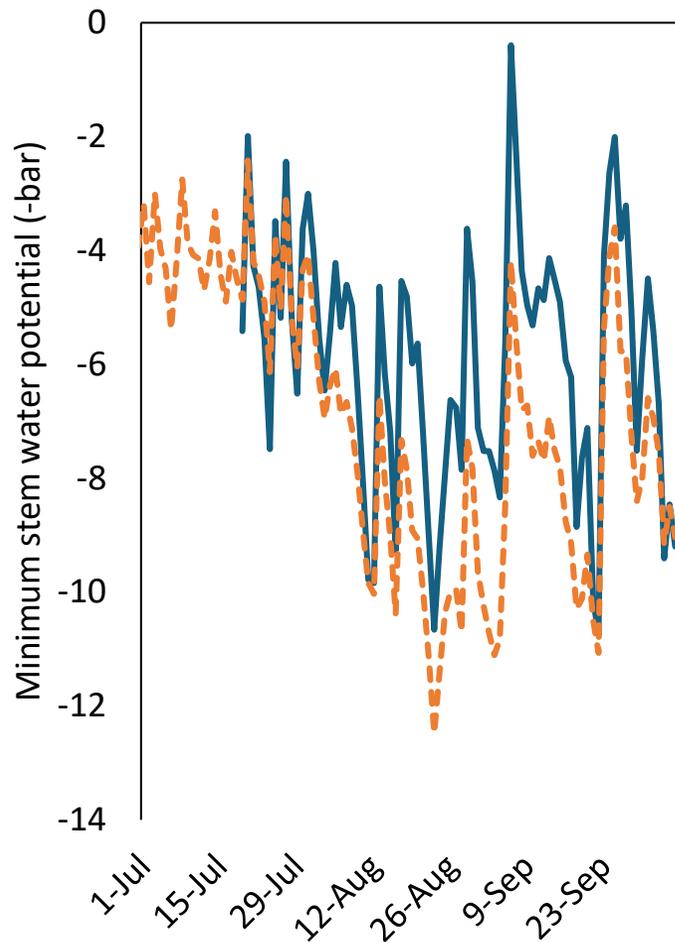


# Microtensiometer readings across NY state in 2025

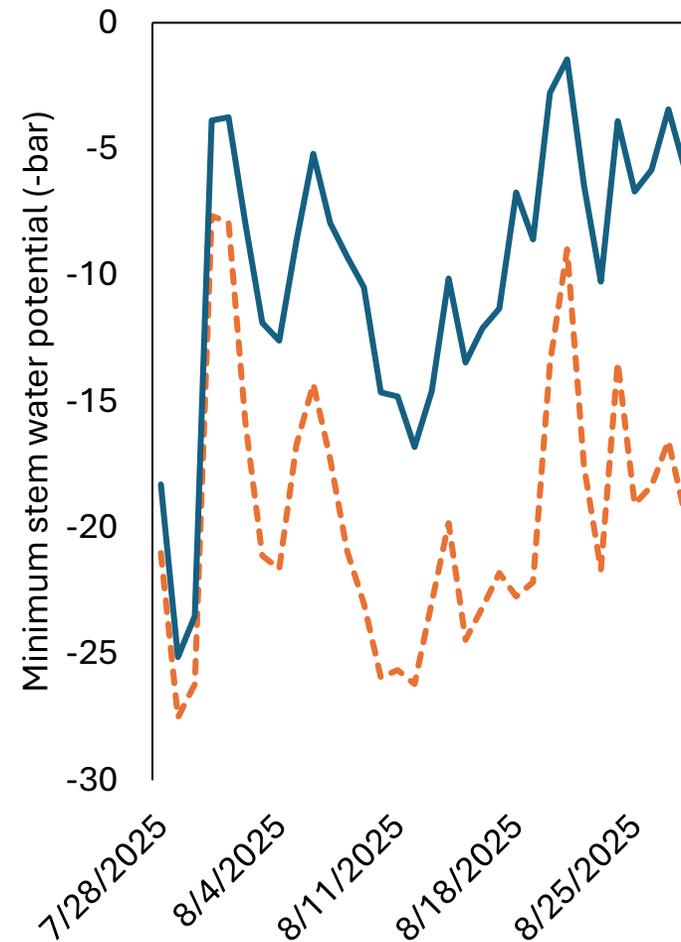
## Western New York



## Champlain Valley



## Hudson Valley



— Irrigated    - - - Unirrigated

# Variable Rate Fertilizer Application

- We have evaluated ground-based mapping using electrical conductivity but have now shown important improvements in fruit quality.
- Now there are camera-based evaluations of tree vigor (canopy size) which can be used to more precisely map the orchard for variability in N to then use task maps with precision variable rate fertilizer spreaders.
- Multi-spectral cameras will likely allow mapping of orchards for Ca and K to allow variable rate fertilization based on precise maps.

# How to Improve Profitability?

- Chose a high-priced variety.
- Plant the optimum density (2.5-3' x 11-12').
- Chose the right rootstock (Honeycrisp=G.969 or G.214, Snapdragon=G.257, or G.969 Gala=G.11 or G.41, Evercrisp (G.214, G.969, G.41 or G.11).
- Prune to target bud number (1.5X final fruit number).
- Use precision blossom and post bloom thinning.
- Use variable rate thinning whenever bloom is variable in a block.
- Use precision hand thinning.
- Use microtensiometers to manage irrigation and maximize fruit size.
- Use variable rate fertilizers based on precision maps to manage nutrient balance in the fruit for better storage performance.
- Improve fruit color with reflective film of PGR's.
- Improve storage quality using PGR's.